

Date Prepared: 05/10/2016

MSDS No: QUICK SET EPOXY-GHS - RESIN

Date-Revised: 09/28/2016 **Revision No**: 6

1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT DESCRIPTION: 5 MIN EPOXY QUICK SET EPOXY (15350, 15250, SY-QS, T-QS, SYQS8) - RESIN

MANUFACTURER

Pacer Technology 3281 E. Guasti Rd., Suite 260

Ontario, CA 91761

Emergency Contact: CHEMTREC Emergency Phone: 800-424-9300

Alternate Emergency Phone: 703-527-3887 Product Stewardship: 909-987-0550

2. HAZARDS IDENTIFICATION

GHS CLASSIFICATIONS

Health:

Skin Irritation, Category 2 Eye Irritation, Category 2B Skin sensitisation, Category 1B

GHS LABEL ELEMENTS



Exclamation mark



Health hazard

SIGNAL WORD: WARNING HAZARD STATEMENTS

H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

PRECAUTIONARY STATEMENT(S)

Prevention:

P261: Avoid breathing dust/fume/gas/mist/vapours/spray.

P264: Wash skin and hands thoroughly after handling.

P272: Contaminated work clothing should not be allowed out of the workplace.

P273: Avoid release to the environment.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

P362: Take off contaminated clothing.

P363: Wash contaminated clothing before reuse.

P391: Collect spillage.

Response:



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P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P313: Get medical advice/attention.

P302+P352: IF ON SKIN: Wash with plenty of soap and water.

P333+P313: If skin irritation or rash occurs: Get medical advice/attention.

Storage:

P403+P235: Store in a well-ventilated place. Keep cool.

Disposal:

P501: Dispose of in a manner consistent with federal, state, and local regulations.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	Wt.%	CAS
Epoxy resin, BPA	90 - 100	25068-38-6

4. FIRST AID MEASURES

EYES: Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Have eyes examined and tested by medical personnel.

SKIN: Immediately wash skin with soap and plenty of water. Remove contaminated clothing. Get medical attention if symptoms reoccur. Wash clothing before reuse.

INGESTION: If swallowed, do not induce vomiting. Keep individual calm. Get medical attention and show container label.

INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

SIGNS AND SYMPTOMS OF OVEREXPOSURE

EYES: Causes eye irritation.

SKIN: Irritating to skin. May cause allergic skin reaction with prolonged contact.

SKIN ABSORPTION: This material is a water pollutant and should be prevented from contaminating soil or from entering sewage and drainage systems and bodies of water.

INGESTION: May be irritating. Seek medical advice.

INHALATION: Prolonged or excessive inhalation may cause respiratory tract irritation.

ACUTE EFFECTS: Slightly irritating to eyes and respiratory tracts.

CHRONIC EFFECTS: Frequent or prolonged contact may irritate the skin and cause a skin rash (dermatitis).

5. FIRE FIGHTING MEASURES

FLAMMABLE CLASS: Not Flammable

EXTINGUISHING MEDIA: Use alcohol foam, carbon dioxide, or water spray when fighting fires involving this material.

HAZARDOUS COMBUSTION PRODUCTS: Combustion products may include and are not limited to: Carbon monoxide, carbon dioxide and phenolics.

FIRE FIGHTING PROCEDURES: Use water spray to keep fire-exposed containers cool and to knock down vapors which may result from product decomposition.

FIRE FIGHTING EQUIPMENT: As in any fire, wear self-contained breathing apparatus pressure-demand, (MSHA/NIOSH



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approved or equivalent) and full protective gear.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon Dioxide, Carbon Monoxide and other toxic or irritating compounds may form when heated to decomposition.

6. ACCIDENTAL RELEASE MEASURES

GENERAL PROCEDURES: Contain spilled material if possible. Absorb with materials such as: Sand. Polypropylene fiber products. Polyethylene fiber products. Remove residual with soap and hot water. Collect in suitable and properly labeled containers. Residual can be removed with solvent. Solvents are not recommended for clean-up unless the recommended exposure guidelines and safe handling practices for the specific solvent are followed. Consult appropriate solvent Safety Data Sheet for handling inform

COMMENTS: This material is a water pollutant and should be prevented from contaminating soil or from entering sewage and drainage systems and bodies of water.

7. HANDLING AND STORAGE

GENERAL PROCEDURES: Use with adequate ventilation. Avoid contact with eyes, skin and clothing.

HANDLING: Avoid breathing (dust, vapor, mist, gas). Avoid contact with skin, eyes and clothing. Keep container closed when not in use.

STORAGE: Store in a cool place in original container and protect from sunlight. Keep away from sources of ignition.

STORAGE TEMPERATURE: Ambient room temperature (70F/21C).

LOADING TEMPERATURE: Not Determined

LOADING/UNLOADING VISCOSITY: Not Determined

STORAGE PRESSURE: Not Determined

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS:

Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE: For normal conditions, wear safety glasses. Where there is reasonable probability of liquid contact, wear splash-proof goggles.

SKIN: Wear rubber gloves to avoid prolonged skin contact.

RESPIRATORY: Use only in a well ventilated area.

PROTECTIVE CLOTHING: Wear rubber gloves & apron.

WORK HYGIENIC PRACTICES: Avoid contact with skin and eyes. Wash thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Viscous liquid.

ODOR: Mild odor.

ODOR THRESHOLD: No data available



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APPEARANCE: Light yellow colored viscous liquid.

COLOR: Light yellow. **pH:** No data available

PERCENT VOLATILE: No data available

FLASHPOINT AND METHOD: 264°C (507°F) to 268°C (514°F) CC - Closed Cup

AUTOIGNITION TEMPERATURE: No data available

VAPOR PRESSURE: No data available
VAPOR DENSITY: No data available
BOILING POINT: No data available
FREEZING POINT: No data available
MELTING POINT: No data available
POUR POINT: No data available

THERMAL DECOMPOSITION: No data available

SOLUBILITY IN WATER: 5.4 to 8.4 mg/L at 20 °C (68 °F)

EVAPORATION RATE: No data available

DENSITY: 1.16 g/cm3 at 25C (77F)

SPECIFIC GRAVITY: 1.16

VISCOSITY #1: 10000 to 20000 mPa. s. at 25 °C (77 °F)

MOLECULAR WEIGHT: No data available

(VOC): 0 %

10. STABILITY AND REACTIVITY

HAZARDOUS POLYMERIZATION: Will not occur.

STABILITY: Stable

CONDITIONS TO AVOID: Avoid temperatures above (300) F (148) C.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide, aldehydes, acids and other organic substances may be formed during combustion (>500F) temperature degradation.

during combustion (2000) temperature degradation.

INCOMPATIBLE MATERIALS: Strong acids, oxidizing agents, mineral and organic bases, and especially aliphatic amines.

11. TOXICOLOGICAL INFORMATION

ACUTE TOXICITY

Chemical Name	ORAL LD ₅₀ (rat)	DERMAL LD ₅₀ (rabbit)
Epoxy resin, BPA	> 2000 mg/kg (rat)	> 2000 mg/kg (rat)

DERMAL LD₅₀: 23000 mg/kg (rabbit) **ORAL LD**₅₀: > 15000 mL/kg (rat)

SERIOUS EYE DAMAGE/IRRITATION: Prolonged or repeated skin contact may cause irritation.

RESPIRATORY OR SKIN SENSITISATION: May cause sensitization.



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GERM CELL MUTAGENICITY:

In vitro genetic toxicity studies were negative in some cases and positive in other cases. Animal genetic toxicity studies were negative.

CARCINOGENICITY

IARC: Not listed.

NTP: Reasonably anticipated to be a carcinogen.

OSHA: Not listed.

REPRODUCTIVE TOXICITY:

In animal studies, did not interfere with reproduction.

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL DATA: Do not flush to sewer.

ECOTOXICOLOGICAL INFORMATION: Rainbow trout LC50, semi-static test, 96 h: 2 mg/L; Water flea EC50, static test, 48 h, immobilization: 1.8 mg/L; Bacteria IC50, 18 h: >42.6 mg/L.

BIOACCUMULATION/ACCUMULATION: Bioconcentration potential is moderate (BCF 100 to 3000 or Log Pow 3 to 5.

Notes: Material is toxic to aquatic organisms (LC50 between 1 and 10 mg/L in the most sensitive species).

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Dispose of in accordance with local, State, and Federal regulations.

14. TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION)

PROPER SHIPPING NAME: Not restricted

AIR (ICAO/IATA)

SHIPPING NAME: UN3082, Environmentally hazardous substance, liquid, n.o.s. (Epoxy resin), 9, III

VESSEL (IMO/IMDG)

SHIPPING NAME: UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy resin), 9, III

MARINE POLLUTANT #1: Epoxy resin

15. REGULATORY INFORMATION

UNITED STATES

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)

FIRE: No PRESSURE GENERATING: No REACTIVITY: No ACUTE: Yes CHRONIC: No

TITLE III NOTES: To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

TSCA (TOXIC SUBSTANCE CONTROL ACT)

Chemical Name	CAS
Epoxy resin, BPA	25068-38-6

TSCA STATUS: All ingredients in this mixture are in compliance with TSCA.



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CALIFORNIA PROPOSITION 65: WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. (Bisphenol A CAS 25085-99-8)

Chemical Name	Wt.%	Listed
Epoxy resin, BPA	90 - 100	Female Reproductive

16. OTHER INFORMATION

APPROVED BY: Pacer Technology Regulatory Department

PREPARED BY: Pacer Technology Regulatory Department Date-Revised: 09/28/2016

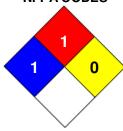
REVISION SUMMARY: This MSDS replaces the 05/10/2016 MSDS. Revised: Section 1: GENERAL USE. Section 2: . Section 9: (VOC). Section 13: DISPOSAL METHOD. Section 14: DOT (DEPARTMENT OF TRANSPORTATION) -

PROPER SHIPPING NAME.

HMIS RATING

HEALTH	1
FLAMMABILITY	1
PHYSICAL HAZARD	0
PERSONAL PROTECTION	

NFPA CODES



MANUFACTURER DISCLAIMER:

To the best of our knowledge, the information contained herein is accurate. However, Pacer Technology does not assume any liability for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.



Date Prepared: 03/28/2014

MSDS No: QUICK SET EPOXY-GHS - HARDE

Date-Revised: 07/06/2016

Revision No: 6

1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT DESCRIPTION: 5 MIN EPOXY QUICK SET EPOXY (15350, 15250, SY-QS, T-QS, SYQS8) - HARDENER

MANUFACTURER

Pacer Technology 3281 E. Guasti Rd., Suite 260 Ontario, CA 91761

Emergency Contact: CHEMTREC Emergency Phone: 800-424-9300

Alternate Emergency Phone: 703-527-3887 Product Stewardship: 909-987-0550

2. HAZARDS IDENTIFICATION

GHS CLASSIFICATIONS

Health:

Acute Toxicity (Oral), Category 4 Skin Sensitization, Category 1 Skin Irritation, Category 2 Eye Irritation, Category 2

GHS LABEL ELEMENTS



Exclamation mark

SIGNAL WORD: WARNING HAZARD STATEMENTS

H302: Harmful if swallowed. H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

PRECAUTIONARY STATEMENT(S)

Prevention:

P261: Avoid breathing dust/fume/gas/mist/vapours/spray.

P264: Wash skin and hands thoroughly after handling.

P270: Do not eat, drink, or smoke when using this product.

P272: Contaminated work clothing should not be allowed out of the workplace.
P280: Wear protective gloves/protective clothing/eye protection/face protection.

P363: Wash contaminated clothing before reuse.

Response:

P301+312: IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.



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P302+352: IF ON SKIN: Wash with plenty of soap and water.

P304+P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308+P313: IF exposed or concerned: Get medical advice/ attention.

P333+P313: If skin irritation or rash occurs: Get medical advice/attention.

Storage:

P403+P233: Store in a well-ventilated place. Keep container tightly closed.

Disposal:

P501: Dispose of in a manner consistent with federal, state, and local regulations.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	Wt.%	CAS
Mercaptan/amine polymer system	75 - 100	
2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL	10 - 30	90-72-2

4. FIRST AID MEASURES

EYES: Flush eye with water for 15 minutes. Get medical attention.

SKIN: Immediately wash skin with soap and plenty of water. Remove contaminated clothing. Get medical attention if symptoms reoccur. Wash clothing before reuse.

INGESTION: If swallowed, do NOT induce vomiting. Give victim a glass of water or milk. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

INHALATION: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

SIGNS AND SYMPTOMS OF OVEREXPOSURE

EYES: Causes eye irritation.

SKIN: Contact causes skin irritation.

INGESTION: Ingestion of this material can cause mouth, throat, esophageal, and gastrointestinal tract irritation.

INHALATION: Prolonged or excessive inhalation may cause respiratory tract irritation.

ACUTE EFFECTS: Slightly irritating to eyes and respiratory tracts.

CHRONIC EFFECTS: Avoid contact with eyes; may cause redness, irritation and conjunctivitis.

5. FIRE FIGHTING MEASURES

FLAMMABLE CLASS: Not Flammable

EXTINGUISHING MEDIA: Use alcohol foam, carbon dioxide, or water spray when fighting fires involving this material.

HAZARDOUS COMBUSTION PRODUCTS: Combustion products may include: oxides of carbon, nitrogen and sulfur; hydrogen sulfides.

EXPLOSION HAZARDS: None known

FIRE FIGHTING PROCEDURES: Use water spray to keep fire-exposed containers cool and to knock down vapors which may



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result from product decomposition.

FIRE FIGHTING EQUIPMENT: As in any fire, wear self-contained breathing apparatus pressure-demand, (MSHA/NIOSH approved or equivalent) and full protective gear.

FIRE EXPLOSION: None known

SENSITIVE TO STATIC DISCHARGE: None known

SENSITIVITY TO IMPACT: None known

HAZARDOUS DECOMPOSITION PRODUCTS: Combustible by-products of carbon monoxide/dioxide, hydrogen sulfide and

oxides of sulfur.

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILL:

Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

LARGE SPILL:

Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

ENVIRONMENTAL PRECAUTIONS

WATER SPILL:

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

LAND SPILL:

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

AIR SPILL:

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

SPECIAL PROTECTIVE EQUIPMENT: Use plastic/rubber gloves, chemical splash goggles or safety glasses with side shields.

7. HANDLING AND STORAGE

GENERAL PROCEDURES: Use with adequate ventilation. Avoid contact with eyes, skin and clothing.

HANDLING: Avoid breathing (dust, vapor, mist, gas). Avoid contact with skin, eyes and clothing. Keep container closed when not in use.

STORAGE: Store in a cool place in original container and protect from sunlight. Keep away from sources of ignition.

STORAGE TEMPERATURE: No data available **LOADING TEMPERATURE:** No data available

LOADING/UNLOADING VISCOSITY: No data available

STORAGE PRESSURE: No data available

8. EXPOSURE CONTROLS / PERSONAL PROTECTION



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ENGINEERING CONTROLS: Use only in a well ventilated area.

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE: For normal conditions, wear safety glasses. Where there is reasonable probability of liquid contact, wear splash-proof goggles.

SKIN: Wear rubber gloves to avoid prolonged skin contact.

RESPIRATORY: Use only in a well ventilated area.

PROTECTIVE CLOTHING: Wear protective clothing. Launder contaminated clothing before reuse. **WORK HYGIENIC PRACTICES:** Avoid contact with skin and eyes. Wash thoroughly after handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Liquid

ODOR: Sulfur odor.

APPEARANCE: Pale yellow viscous liquid.

pH: No data available

PERCENT VOLATILE: No data available

FLASHPOINT AND METHOD: > 93 °C (199.9 °F) Pensky-Martens CC

FLAMMABLE LIMITS: No data available

AUTOIGNITION TEMPERATURE: No data available

VAPOR PRESSURE: No data available VAPOR DENSITY: No data available BOILING POINT: No data available FREEZING POINT: No data available MELTING POINT: No data available POUR POINT: No data available

THERMAL DECOMPOSITION: No data available

SOLUBILITY IN WATER: Insoluble in the following materials: cold waer and hot water.

EVAPORATION RATE: No data available

SPECIFIC GRAVITY: 1.13

VISCOSITY #1: 1000 to 1600 cps

10. STABILITY AND REACTIVITY

STABILITY: Stable

CONDITIONS TO AVOID: Avoid storage near large masses of epoxy resins.

HAZARDOUS DECOMPOSITION PRODUCTS: Combustible by-products of carbon monoxide/dioxide, hydrogen sulfide and

oxides of sulfur.

INCOMPATIBLE MATERIALS: Avoid strong oxidizing agents and amines especially when hot.

11. TOXICOLOGICAL INFORMATION



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ACUTE

Chemical Name	ORAL LD ₅₀ (rat)	DERMAL LD ₅₀ (rabbit)
2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL	2169 mg/kg (rat)	> 971 mg/kg (rat)

EYE EFFECTS: Mildly to moderately irritating.

SKIN EFFECTS: Irritating to skin. May cause allergic skin reaction with prolonged contact.

IARC: Not listed.

NTP: Not listed.
OSHA: Not listed.

REPEATED DOSE EFFECTS: No data available

IRRITATION: May cause eye irritation and skin irritation.

SENSITIZATION: Irritating to skin. May cause allergic skin reaction with prolonged contact.

TARGET ORGANS: No data available

12. ECOLOGICAL INFORMATION

BIOACCUMULATION/ACCUMULATION: Bioaccumlative potential is low. (Log Pow 0.219)

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD:

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling empty containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

14. TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION)

PROPER SHIPPING NAME: Not Restricted

AIR (ICAO/IATA)

SHIPPING NAME: UN3334, AVIATION REGULATED LIQUID, N.O.S. (MERCAPTAN AMINE BLEND), 9, III

VESSEL (IMO/IMDG)

SHIPPING NAME: Not Restricted

CANADA TRANSPORT OF DANGEROUS GOODS

SHIPPING NAME: Not Restricted



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15. REGULATORY INFORMATION

UNITED STATES

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)

FIRE: No PRESSURE GENERATING: No REACTIVITY: No ACUTE: Yes CHRONIC: No

TSCA (TOXIC SUBSTANCE CONTROL ACT)

Chemical Name	CAS
2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL	90-72-2

TSCA STATUS: All ingredients in this mixture are in compliance with TSCA.

16. OTHER INFORMATION

APPROVED BY: Pacer Technology Regulatory Department

PREPARED BY: Pacer Technology Regulatory Department **Date-Revised:** 07/06/2016

REVISION SUMMARY: This MSDS replaces the 05/17/2016 MSDS. Revised: Section 1:. Section 9: VISCOSITY #1. Section

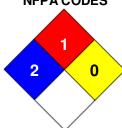
11: MUTAGENICITY, TERATOGENIC EFFECTS. Section 12: COMMENTS. Section 15: CHRONIC, CALIFORNIA

PROPOSITION 65.

HMIS RATING



NFPA CODES



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To the best of our knowledge, the information contained herein is accurate. However, Pacer Technology does not assume any liability for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.